

ALTORFER**ALTORFER INC.**

Construction : Power Systems : Ag Machinery : Lift Truck : Compact Construction : Packaging : Rental Services

SOLD TO T&G REFURBISHERS
21619 BRIAR BLUFF RD
COAL VALLEY IL 61240

SHIP TO

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER	STORE	DIV.	SALESMAN	TERMS	PAGE
WO310008105	12-22-16	670246		31	X	DAN	1	1
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA		INV. SEQ. NUMBER	
DT13042	11-29-16	20	10	10			7178535	
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER			
AA	C-12	OMBL18707		97311.0				
QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION			

DIAGNOSE ENGINE MISS AND ADVISE
ECM MILES 1,102,122

DIAGNOSTIC TEST ENGINE

CUSTOMER BROUGHT IN TRUCK DUE TO THEY COULD NOT
FIGURE OUT A MISFIRE. I PERFORMED A CYLINDER
CUT-OUT TEST AND RESULTS WERE #1 NOT OK.

TOTAL LABOR SEG. 01

643.50 *

SEGMENT 01 TOTAL

643.50 T

REPAIR ENGINE

I REPLACED #1 INJECTOR PERFORMED ANOTHER CYLINDER
CUT-OUT TEST, RESULTS WERE #1 NOT OK AGAIN. I
REMOVED ENGINE OIL, AND THEN REMOVED OIL PAN. I
INSPECTED THE BOTTOM OF THE #1 CYLINDER AND IT
SEEMED OK. I THEN INSPECTED THE LOWER 1/2 OF ALL
CYLINDERS AND THEY SEEMED OK. I REMOVED ROD BEARING
ON #1 CYLINDER IT LOOKED OK. I COULD NOT FIND THE
PROBLEM. I REMOVED THE CYLINDER HEAD AND AIR
TESTED THE VALVES AND MOST OF THE CYLINDERS
LEAKED. WE SENT CYLINDER HEAD DOWN TO GET CHECKED
AT MACHINE SHOP. THEY CLEANED AND DRESSED ALL

Inquiries should be directed to: Altorfer Inc.
P.O. Box 1347
Cedar Rapids, IA 52406-1347
Ph 319-365-0551 Fax 319-365-5639

CASH
DISCOUNT
10TH PROX.PAY THIS
AMOUNT

CONT'D

AMOUNT
CREDITED

- ALL RETURNABLE PARTS ARE ACCEPTABLE
FOR CREDIT ONLY BY OUR AUTHORIZATION.
THEY MUST BE RETURNED WITHIN 15 DAYS
AFTER DAY OF SHIPMENT TO AVOID
HANDLING AND RESTOCKING CHARGES.



- NO CREDIT ALLOWED ON PARTS RETURNED
UNLESS INVOICE NUMBER IS FURNISHED.

* - NOT RETURNABLE

ITEMS NOT SHOWN
ARE BACKORDERED**PLEASE REMIT TO:**

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VALVES & SEATS. I INSPECTED ALL PARTS AND ALL OF THE BRIDGES & ROCKER ARMS WERE JUST ERODED AWAY. I REPLACED ALL BRIDGES AND ROCKER ARMS. WHILE CYLINDER HEAD WAS OFF I INSPECTED ALL LIFTERS, CYLINDERS, AND THE CAM IT ALL SEEMS OK. I ASSEMBLED ALL IN FULL. I REPLACED ENGINE OIL & FILTER. I GOT ENGINE RUNNING AGAIN AND IT RAN ROUGH AND # 5 CYLINDER WAS ACTING UP. I SWITCHED #5 WITH #6 INJECTOR AND THE ISSUE FOLLOWED TO #6 CYLINDER. I SWITCHED #6 INJECTOR WITH THE ONE I ORIGINALLY SWITCHED OUT AND NOW ENGINE RUNS GOOD.

1	1R-0716		FILTER A	S	20.38	20.38
		45075				
1	1S-4295		GASKET	S	5.50	5.50
		45075				
16	3E-8017		LOCKNUT	S	4.24	67.84
		45075				
6	4G-4972		SEAL	S	3.67	22.02
		45075				
6	5P-3456		SEAL-O-RING	S	4.84	29.04
		45075				
6	6V-5839		WASHER-HARD	S	.32	1.92
		45075				
6	6V-5842		BOLT	S	.53	3.18
		45075				
1	6V-8676		SEAL-O-RING	S	7.46	7.46
		45075				
1	7E-5555		GASKET	S	.97	.97
		45075				

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3	7W-5164		GASKET	S	3.64	10.92		
		45075						
3	7X-2533		BOLT	S	.30	.90		
		45075						
6	9X-7317		SEAL O RING	S	2.94	17.64		
		45075						
1	9X-8281		STUD	S	12.18	12.18		
		45075						
6	10R-1707		ARM A ROCKER	S	53.18	319.08		
		45075						
6			CORE DEPOSIT	S	16.67	100.02		
		25105						
6-			FULL CREDIT	S	16.67	100.02-		
		2510A						
6	10R-1797		ARM A ROCKER	S	35.39	212.34		
		45075						
6			CORE DEPOSIT	S	11.09	66.54		
		25105						
6-			FULL CREDIT	S	11.09	66.54-		
		2510A						
1	10R-1814		INJ GP FUEL	N	496.68	496.68		
		45075						
1			CORE DEPOSIT	N	125.77	125.77		
		25105						
1-			FULL CREDIT	S	125.77	125.77-		
		2510A						
1	109-5309		GASKET	S	77.12	77.12		
		45075						
6	109-5313		GASKET	S	2.93	17.58		
		45075						

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12	116-3715		STUD	S		9.39	112.68
		45075					
4	118-2797		GASKET	S		2.67	10.68
		45075					
6	119-8784		O RING	S		5.71	34.26
		45075					
7	152-3001		BOLT-HEX HED	S		.67	4.69
		45075					
26	175-0454		BOLT-HEX HED	S		5.70	148.20
		45075					
12	176-4168		BRIDGE AS-VA	S		29.09	349.08
		45075					
1	187-3307		GASKET AS-CY	S		94.79	94.79
		45075					
1	197-8418		GASKET	S		2.14	2.14
		45075					
1	197-8419		GASKET	S		2.28	2.28
		45075					
6	215-3198		SEAL	S		7.20	43.20
		45075					
9	ALTORFER 15-40 1GAL		DEO SAE 15W40 GAL S	S		12.29	110.61
		45410					

TOTAL PARTS SEG. 02 2235.36 *

TOTAL LABOR SEG. 02 2925.00 *

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1.00	RECON CYL HEAD	14510	699.68
	TOTAL MISC CHGS	SEG. 02	699.68 *
	SEGMENT 02 TOTAL		5860.04 T

TEST AFTER REPAIR ENGINE

I PERFORMED ANOTHER CYLINDER CUT-OUT TEST AND
RESULTS WERE ALL OK.

TOTAL LABOR	SEG. 03	117.00 *
SEGMENT 03 TOTAL		117.00 T

ENVIRO/SHOP SUPP	100.00 T
IOWA SALES TAX	312.78 T
1% CITY TAX	62.56 T
ADD'L 1% SALES TAX	62.56 T

PLEASE DIRECT WORK ORDER INQUIRIES TO

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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE		EXTENSION		

THE SERVICE DEPARTMENT: PH 563-324-1935

* * *

C A S H

* * *

NET 30 DAYS

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DISCOUNT
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7158.44

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